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A GENERAL WARNINGS

Important precautions
To ensure operator safety and to protect the pump from potential damage, workers must be fully acquainted with this instruction manual before performing any operation.
The following symbols will be used throughout the manual to highlight safety information and precautions of particular importance:
WARNING
This symbol indicates safe working practices for operators and/or potentially exposed persons.
NOTE
This symbol indicates that there is risk of damage to the equipment and/or its components.
Manual preservation
This manual should be complete and legible throughout. It should remain available to end users and specialist installation and maintenance technicians for consultation at any time.
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B SAFETY INSTRUCTIONS

B.1 SAFETY WARNINGS

Mains - preliminary checks before installation
WARNING
EQUIPMENT MISUSE HAZARD
You must avoid any contact between the electrical power supply and the fluid that needs to be dispensed.
Maintenance control
Before any checks or maintenance work are carried out, disconnect the power source.

B.2 FIRST AID RULES

Contact with the product
In the event of problems developing following EYE/SKIN CONTACT, INHALATION or INGESTION of the treated product, please refer to the SAFETY DATA SHEET of the fluid handled.

B.3 WARNINGS

The following warnings are for the setup, use, grounding, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

WARNING
FIRE AND EXPLOSION
When flammable fluids are present in the work area, such as gasoline and windshield wiper fluid, be aware that flammable fumes can ignite or explode. To help prevent fire and explosion:
Use equipment only in well ventilated area.
Eliminate all ignition sources, such as cigarettes and portable electric lamps.
Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline.
Do not plug or unplug power cords or turn lights on or off when flammable fumes are present.
Ground all equipment in the work area.
Stop operation immediately if static sparking occurs or if you feel a shock.
Do not use equipment until you identify and correct the problem.
Keep a working fire extinguisher in the work area.

EQUIPMENT MISUSE
Misuse can cause death or serious injury
Do not operate the unit when fatigued or under the influence of drugs or alcohol.
Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Data in all equipment manuals.
Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings.
For complete information about your material, request MSDS from distributor or retailer.
Do not leave the work area while equipment is energized or under pressure.
Turn off all equipment when equipment is not in use.
Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
Make sure all equipment is rated and approved for the environment in which you are using it.
Use equipment only for its intended purpose. Call your distributor for information.
Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
Do not kink or over bend hoses or use hoses to pull equipment.
Keep children and animals away from work area.
Comply with all applicable safety regulations.

Toxic Fluid or Fumes Hazard
Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.
Read MSDS's to know the specific hazards of the fluids you are using. Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.
Prolonged contact with the treated product may cause skin irritation: always wear protective gloves during dispensing.

Personal Protective Equipment
Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns.
This equipment includes but is not limited to:
Protective eyewear, safety shoes, close-fitting clothing and hearing protection.
Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.
Wear protective equipment that is suited to the operations that need to be performed and resistant to cleaning products.

B.4 PACKAGE CONTENTS/PRE-INSPECTION

FOREWORD
To open the packaging, use a pair of scissors or a cutter, being careful not to damage the dispensing system or its components.
WARNING
EQUIPMENT MISUSE HAZARD
Check that the data on the plate correspond to the desired specifications. In the event of any anomaly, contact the supplier immediately, indicating the nature of the defects. Do not use equipment which you suspect might not be safe.
NOTE
In the event that one or more of the components described below are missing from inside the package, please contact your Graco distributor

C BECOMING ACQUAINTED WITH THE DEF TURBINE METER

FOREWORD
Electronic digital meter featuring a turbine measurement system, designed for precise measuring of DEF and water METER - with LCD display and calibration buttons

C.1 COMPATIBLE LIQUIDS

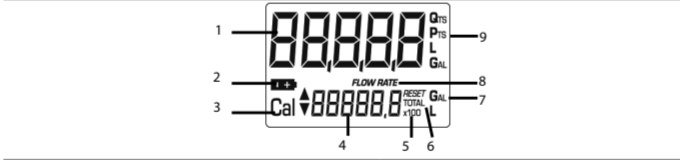
Turbine measurement system
The turbine is placed inside a hole through the body of the meter, fitted with M-M threaded inlet and outlet. The supplied F-F bushing enables several combinations of threads. The meter has 2 rubber protections, designed to act as gaskets too.
The liquids compatible with the meter:
Water
Aus 32 (D.E.F, Ad-Blue)

- Main components: K24 Meter
1 LCD display
2 RESET key
3 CAL key
4 F-F bushing



C.2 DISPLAY LCD

Table with 5 columns: Partial register (5 figures with moving comma FROM 0.1 to 99999) indicating the volume dispensed since the reset button was last pressed; Indication of battery charge; Indication of calibration mode; Totals register (6 figures with moving comma FROM 0.1 to 999999), that can indicate two types of Total: 4.1. General Total that cannot be reset (TOTAL); 4.2. Resettable total (Reset TOTAL); Indication of total multiplication factor (x10 / x100); Indication of type of total, (TOTAL / Reset TOTAL); Indication of unit of measurement of Totals: L=Litres Gal=Gallons; Indication of Flow Rate mode; Indication of unit of measurement of Partial: Qts=Quarts Pts=Pints L=Litres Gal=Gallons



C.3 DISPLAY POSITIONING

FOREWORD
The square shape of the meter body allows the display to be rotated in its housing, thus ensuring great versatility in positioning.
This allows easy display readings in any position. The display housing is closed by a plastic cover sealed through a rubber protection acting as a gasket as well. This can be easily removed unscrewing the 4 screws that fix both the cover and the display (1).

NOTICE
When reattaching the meter display make sure not to pinch the red and black battery cables between the electronic board and the meter housing.



C.4 USERS BUTTONS

FOREWORD
The METER features two buttons (RESET and CAL) which individually perform two main functions and, together, other secondary functions.
MAIN FUNCTIONS PERFORMED
- for the RESET key, resetting the partial register and Reset Total
- for the CAL key, entering instrument calibration mode
SECONDARY FUNCTIONS
Used together, the two keys permit entering configuration mode where the desired unit of measurement can be set.
LEGEND
CALIBRATE MEANS PERFORMING ACTIONS ON THE METER KEYS. BELOW IS THE LEGEND OF THE SYMBOLS USED TO DESCRIBE THE ACTIONS TO BE PERFORMED
SHORT PRES-SURE OF CAL KEY
LONG PRES-SURE OF cal KEY
SHORT PRES-SURE OF RESET KEY
LONG pressure of reset key

D OPERATING MODES

OPERATING MODES
The user can choose between two different operating modes:
The meter features a non-volatile memory for storing the dispensing data, even in the event of a complete power break for long periods.
The measurement electronics and the LCD display are fitted in the top part of the meter which remains isolated from the fluid-bath measurement chamber and sealed from the outside by means of a cover.
Normal Mode: Mode with display of Partial and Total dispensed quantities
Flow Rate Mode: Mode with display of Flow Rate, as well as Partial dispensed quantity.

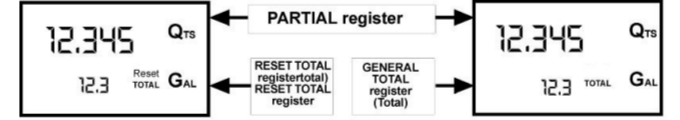
E INSTALLATION

FOREWORD
The meter features a threaded, inlet and outlet (1" BSP male and female that can be combined together). It has been designed to be easily installed in any position: fixed in-line or mobile on a dispensing nozzle. In order to improve the life of the turbine, it is recommended to fit a strainer before the meter itself

NOTICE
An F/F coupling, complete with its gasket, is supplied for installations on male couplings. Always screw the side with gasket on the meter. It is up to the installer to use another gasket on the other side of the coupling. The gasket used has the following characteristics: flat seal id=24, od=35.5, thick=2 Material: NBR 70 SH
For installations on system, position the meter so that the battery housing can be easily reached.

F DAILY USE

FOREWORD
The only operations that need to be done for daily use are partial and/or resettable total register resetting. The user should use only the dispensing system of the meter. Occasionally the meter may need to be configured or calibrated. To do so, please refer to the relevant sections of this manual.
Below are the two typical normal operation displays. One display page shows the partial and reset total registers. The other shows the partial and general total. Switchover from resettable total to general total display is automatic and tied to phases and times that are in factory set and cannot be changed.



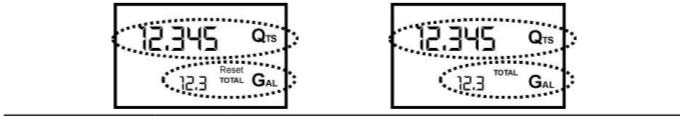
NOTE
6 digits are available for Totals, plus two icons x 10 / x100. The increment sequence is the following:
0.0 -> 99999.9 -> 999999 -> 100000 x 10 -> 999999 x 10 -> 100000 x 100 -> 999999 x 100

F.1 DISPENSING IN NORMAL MODE

FOREWORD
Normal mode is the standard dispensing. While the count is made, the partial and resettable total are displayed at the same time (reset total).

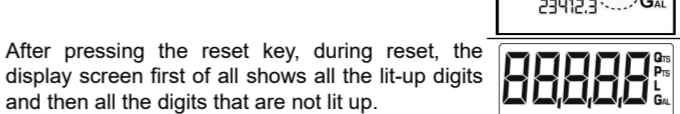
NOTE
Should one of the keys be accidentally pressed during dispensing, this will have no effect.

STAND BY
A few seconds after dispensing has ended, on the lower register, the display switches from resettable total to general total: the word reset above the word total disappears, and the reset total is replaced by the general total. This situation is called standby and remains stable until the user operates the meter again.



F.1.1 PARTIAL RESET (NORMAL MODE)

The partial register can be reset by pressing the reset key when the meter is in standby, meaning when the display screen shows the word "TOTAL".



After pressing the reset key, during reset, the display screen first of all shows all the lit-up digits and then all the digits that are not lit up.

At the end of the process, a display page is first of all shown with the reset partial and the reset total

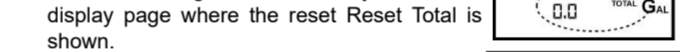
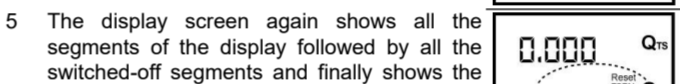


and, after a few moments, the reset total is replaced by the non resettable Total.



F.1.2 RESETTING THE RESET TOTAL

The reset total resetting operation can only be performed after resetting the partial register. The reset total can in fact be reset by pressing the reset key at length while the display screen shows reset total as on the following display page: Schematically, the steps to be taken are:
1 Wait for the display to show normal standby display page (with total only displayed)
2 Press the reset key quickly
3 The meter starts to reset the partial
4 While the display page showing the reset total is displayed
Press the reset key again for at least 1 second



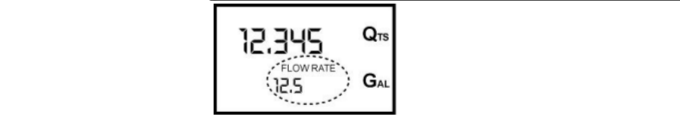
5 The display screen again shows all the segments of the display followed by all the switched-off segments and finally shows the display page where the reset Reset Total is shown.

F.2 DISPENSING WITH FLOW RATE MODE DISPLAY

It is possible to dispense fluids, displaying at the same time:
1 the dispensed partial
2 the Flow Rate in [Partial Unit / minute] as shown on the following display page:
Procedure for entering this mode:
1 wait for the Remote Display to go to Standby, meaning the display screen shows Total only
2 quickly press the CAL key.
3 Start dispensing

The flow rate is updated every 0.7 seconds. Consequently, the display could be relatively unstable at lower flow rates. The higher the flow rate, the more stable the displayed value.

NOTE
The flow rate is measured with reference to the unit of measurement of the Partial. For this reason, in case of the unit of measurement of the Partial and Total being different, as in the example shown below, it should be remembered that the indicated flow rate relates to the unit of measurement of the partial. In the example shown, the flow rate is expressed in Qts/min.



The word "Gal" remaining alongside the flow rate refers to the register of the Totals (Reset or NON Reset) which are again displayed when exiting from the flow rate reading mode.

To return to "Normal" mode, press the CAL key again. If one of the two keys RESET or CAL is accidentally pressed during the count, this will have no effect.

NOTE
Even though in this mode they are not displayed, both the Reset Total and the General Total (Total) increase. Their value can be checked after dispensing has terminated, returning to "Normal" mode, by quickly pressing CAL.

F.2.1 PARTIAL RESET (FLOW RATE MODE)

To reset the Partial Register, finish dispensing and wait for the Remote Display to show a Flow Rate of 0.0 as indicated in the illustration then quickly press RESET



G CALIBRATION

When operating close to extreme use or flow rate conditions (close to minimum or maximum acceptable values), an in-field calibration may be required to suit the real conditions in which the meter is required to operate.

G.1 DEFINITIONS

CALIBRATION FACTOR OR "K FACTOR" FACTORY K FACTOR
Multiplication factor applied by the system to the electrical pulses received, to transform these into measured fluid units.
Factory-set default factor. It is equal to 1,000. This calibration factor ensures utmost precision in the following operating conditions:
Fluid water/urea solution
Temperature: 20°C
Flow rate: 10 - 30 ltr/min
Even after any changes have been made by the user, the factory k factor can be restored by means of a simple procedure.
CUSTOMIZED CALIBRATION FACTOR, meaning modified by calibration.

G.2 CALIBRATION MODE

Why calibrate?
1 Display the currently used calibration factor:
2 Return to factory calibration (Factory K Factor) after a previous calibration by the user
3 Change the calibration factor using one of the two previously indicated procedures

FOREWORD
Two procedures are available for changing the Calibration Factor:
1 In-Field Calibration, performed by means of a dispensing operation
2 Direct Calibration, performed by directly changing the calibration factor

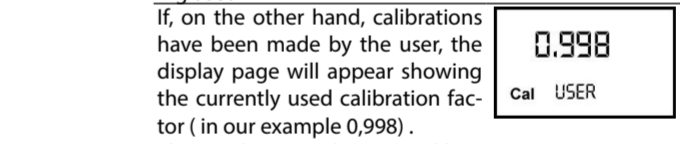
In calibration mode, the partial and total dispensed quantities indicated on the display screen take on different meanings according to the calibration procedure phase.
In calibration mode, the meter cannot be used for normal dispensing operations.

In "Calibration" mode, the totals are not increased

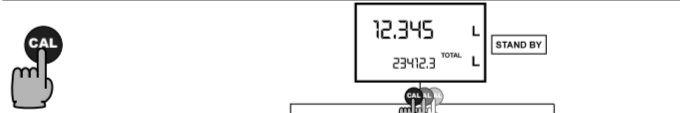
NOTE
The meter features a non-volatile memory that keeps the data concerning calibration and total dispensed quantity stored for an indefinite time, even in the case of a long power break; after changing the batteries, calibration need not be repeated.

G.2.1 DISPLAY OF CURRENT CALIBRATION FACTOR AND RESTORING FACTORY FACTOR.

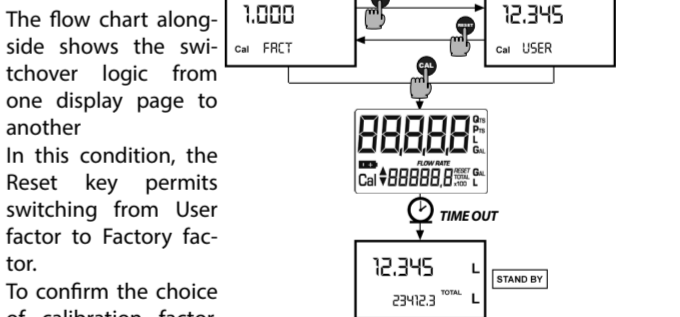
By pressing the CAL key while the meter is in Standby, the display page appears showing the current calibration factor used. If no calibration has ever been performed, or the factory setting has been restored after previous calibrations, the following display page will appear: The word "Fact" abbreviation for "factory" shows that the factory calibration factor is being used



If, on the other hand, calibrations have been made by the user, the display page will appear showing the currently used calibration factor (in our example 0,998).



The word "user" indicates a calibration factor set by the user is being used.



To confirm the choice of calibration factor, quickly press CAL while "User" or "Fact" are displayed. After the restart cycle, the K24 uses the calibration factor that has just been confirmed

NOTE
When the Factory Factor is confirmed, the old User factor is deleted from the memory

ELECTRONIC TURBINE METER FOR DIESEL EXHAUST FLUID (DEF) (ISO 22241) 333467G EN

NOT APPROVED FOR USE IN EXPLOSIVE ATMOSPHERES OR HAZARDOUS LOCATIONS

MODEL 127663 MAX WPR 1.0 kPa (10 bar) (145 psi)



Important Safety Instructions
Read all warnings and instructions in this manual. Save these instructions.

PROVEN QUALITY. LEADING TECHNOLOGY.



